AMENDMENTS TO THE CLAIMS:

Claims 1-163 are pending at the time of the Office Action.

Claims 1-2, 55-56, and 110 are amended.

Claims 22, 77, and 131 are canceled.

Claims 1-21, 23-76, 78-130, and 132-163 remain pending.

1. (Currently Amended) A non-destructive method for identifying a contaminant on a substrate, the method comprising:

exposing the substrate to a multi-frequency infrared energy source;

non-destructively determining at least two-a-value I_s-of infrared energy absorbance peaks, the first absorbance peak at a first wavenumber, and the second absorbance peak at a second wavenumber-at-at least two wavenumbers reflected by the substrate; and

identifying the a contaminant on the surface by correlating the at least two absorbance peaks to the known absorbance peaks of a value I_s of the infrared energy reflected to the contaminant at the first and second wavenumbers.

- 2. (Currently Amended) The method of Claim 1, wherein determining the at least two absorbance peaks I_s-includes utilizing an infrared spectrometer.
- 3. (Original) The method of Claim 2, wherein the infrared spectrometer includes an infrared filter spectrometer.
- 4. (Original) The method of Claim 2, wherein the infrared spectrometer includes an ellipsoidal mirror collector.

- 5. (Original) The method of Claim 2, wherein the infrared spectrometer includes an attenuated total reflectance collector.
- 6. (Original) The method of Claim 2, wherein the infrared spectrometer includes at least two filters.
- 7. (Original) The method of Claim 6, wherein the at least two filters include narrow bandpass infrared filters.
- 8. (Original) The method of Claim 1, wherein the at least two wavenumbers are around 2924 cm-1 and around 1739 cm-1.
- 9. (Original) The method of Claim 1, wherein the at least two wavenumbers are around 2933 cm-1 and around 1739 cm-1.
 - 10. (Original) The method of Claim 1, where in the contaminant includes grease.
- 11. (Original) The method of Claim 1, wherein the at least two wavenumbers are around 1071 cm-1 and around 3279 cm-1.
 - 12. (Original) The method of Claim 1, where in the contaminant includes BOELUBE®.
- 13. (Original) The method of Claim 1, wherein the at least two wavenumbers are around 1745 cm-1 and around 1170 cm-1.
 - 14. (Original) The method of Claim 1, where in the contaminant includes MICROCUT®.
- 15. (Original) The method of Claim 1, wherein the at least two wavenumbers are around 2924 cm-1 and around 1060 cm-1.
 - 16. (Original) The method of Claim 1, where in the contaminant includes DINITROL® AV8.

- 17. (Original) The method of Claim 1, wherein the at least two wavenumbers are around 2924 cm-1 and around 752 cm-1.
- 18. (Original) The method of Claim 1, where in the contaminant includes DINITROL® AV30.
- 19. (Original) The method of Claim 1, wherein the at least two wavenumbers are around 2924 cm-1 and around 1460 cm-1.
- 20. (Original) The method of Claim 1, where in the contaminant includes BRAYCOTE® 248.
- 21. (Original) The method of Claim 1, wherein the at least two wavenumbers are around 2924 cm-1 and around 752 cm-1.
 - 22. (Canceled).
- 23. (Original) The method of Claim 1, wherein the at least two wavenumbers are around 925 cm-1 and around 2190 cm-1.
 - 24. (Original) The method of Claim 1, where in the contaminant includes ALODINE® 1200.
- 25. (Original) The method of Claim 1, wherein the at least two wavenumbers are around 1060 cm-1 and around 1600 cm-1.
 - 26. (Original) The method of Claim 1, where in the contaminant includes ALKASOL 27.
- 27. (Original) The method of Claim 1, wherein the at least two wavenumbers are around 1241 cm-1 and around 2551 cm-1.
 - 28. (Original) The method of Claim 1, where in the contaminant includes JET CLEAN E.

- 29. (Original) The method of Claim 1, wherein the at least two wavenumbers are around 1120 cm-1 and around 901 cm-1.
 - 30. (Original) The method of Claim 1, where in the contaminant includes PACE B82.
- 31. (Original) The method of Claim 1, wherein the at least two wavenumbers are around 1180 cm-1 and around 1620 cm-1.
 - 32. (Original) The method of Claim 1, where in the contaminant includes SNOOP.
- 33. (Original) The method of Claim 1, wherein the at least two wavenumbers are around 1170 cm-1 and around 3300 cm-1.
 - 34. (Original) The method of Claim 1, where in the contaminant includes SPRAYLAT.
- 35. (Original) The method of Claim 1, wherein the at least two wavenumbers are around 1730 cm-1 and around 1160 cm-1.
 - 36. (Original) The method of Claim 1, where in the contaminant includes AZTEC.
- 37. (Original) The method of Claim 1, wherein the at least two wavenumbers are around 1259 cm-1 and around 800 cm-1.
 - 38. (Original) The method of Claim 1, where in the contaminant includes silicone.
- 39. (Original) The method of Claim 1, wherein the at least two wavenumbers are around 1212 cm-1 and around 1155 cm-1.
 - 40. (Original) The method of Claim 1, where in the contaminant includes TEFLON®.
- 41. (Original) The method of Claim 1, wherein the at least two wavenumbers are around 1745 cm-1 and around 1180 cm-1.

- 42. (Original) The method of Claim 1, where in the contaminant includes lanolin.
- 43. (Original) The method of Claim 1, wherein the at least two wavenumbers are around 2924 cm-1 and around 1751 cm-1.
 - 44. (Original) The method of Claim 1, where in the contaminant includes fingerprints.
- 45. (Original) The method of Claim 1, wherein the at least two wavenumbers are around 3425 cm-1 and around 3195 cm-1.
 - 46. (Original) The method of Claim 1, where in the contaminant includes urea.
- 47. (Original) The method of Claim 1, wherein the at least two wavenumbers are around 1650 cm-1 and around 3300 cm-1.
 - 48. (Original) The method of Claim 1, where in the contaminant includes collagen.
- 49. (Original) The method of Claim 1, wherein the at least two wavenumbers are around 1681 cm-1 and around 1230 cm-1.
 - 50. (Original) The method of Claim 1, where in the contaminant includes polyurethane paint.
- 51. (Original) The method of Claim 1, wherein the at least two wavenumbers are around 1502 cm-1 and around 2924 cm-1.
 - 52. (Original) The method of Claim 1, where in the contaminant includes epoxy primer.
- 53. (Original) The method of Claim 1, wherein the at least two wavenumbers are around 1709 cm-1 and around 960 cm-1.
- 54. (Original) The method of Claim 1, where in the contaminant includes methyl ethyl ketone.

55. (Currently Amended) A non-destructive method for identifying a contaminant on a sample, the method comprising:

transmitting an infrared beam onto a sample;

detecting a reflected infrared beam reflected by the sample;

determining a first infrared absorbance <u>peak</u> of the sample from the reflected infrared beam at a first wavenumber;

determining a second infrared absorbance <u>peak</u> of the sample from the reflected infrared beam at a second wavenumber; and

identifying the contaminant by correlating the first infrared absorbance <u>peak</u> and the second infrared absorbance <u>peak</u> to a reference sample.

- 56. (Currently Amended) The method of Claim 55, wherein the reference sample shows the first infrared absorbance peak at the first wavenumber and the second absorbance peak at the second wavenumber-correspond with an infrared spectrum of a contaminant.
- 57. (Original) The method of Claim 55, wherein determining at least one of the first infrared absorbance and the second infrared absorbance includes utilizing an infrared spectrometer.
- 58. (Original) The method of Claim 57, wherein the infrared spectrometer includes an infrared filter spectrometer.
- 59. (Original) The method of Claim 57, wherein the infrared spectrometer includes an ellipsoidal mirror collector.
- 60. (Original) The method of Claim 57, wherein the infrared spectrometer includes an attenuated total reflectance collector.
- 61. (Original) The method of Claim 57, wherein the infrared spectrometer includes at least two filters.

- 62. (Original) The method of Claim 61, wherein the at least two filters include narrow bandpass infrared filters.
- 63. (Original) The method of Claim 55, wherein the first wave number is around 2924 cm-1 and the second wavenumber is around 1739 cm-1.
- 64. (Original) The method of Claim 55, wherein the first wave number is around 2933 cm-1 and the second wavenumber is around 1739 cm-1.
 - 65. (Original) The method of Claim 55, where in the contaminant includes grease.
- 66. (Original) The method of Claim 55, wherein the first wave number is around 1071 cm-1 and the second wavenumber is around 3279 cm-1.
 - 67. (Original) The method of Claim 55, where in the contaminant includes BOELUBE®.
- 68. (Original) The method of Claim 55, wherein the first wave number is around 1745 cm-1 and the second wavenumber is around 1170 cm-1.
 - 69. (Original) The method of Claim 55, where in the contaminant includes MICROCUT®.
- 70. (Original) The method of Claim 55, wherein the first wave number is around 2924 cm-1 and the second wavenumber is around 1060 cm-1.
- 71. (Original) The method of Claim 55, where in the contaminant includes DINITROL® AV8.
- 72. (Original) The method of Claim 55, wherein the first wave number is around 2924 cm-1 and the second wavenumber is around 752 cm-1.

- 73. (Original) The method of Claim 55, where in the contaminant includes DINITROL® AV30.
- 74. (Original) The method of Claim 55, wherein the first wave number is around 2924 cm-1 and the second wavenumber is around 1460 cm-1.
- 75. (Original) The method of Claim 55, where in the contaminant includes BRAYCOTE® 248.
- 76. (Original) The method of Claim 55, wherein the first wave number is around 2924 cm-1 and the second wavenumber is around 752 cm-1.
 - 77. (Canceled).
- 78. (Original) The method of Claim 55, wherein the first wave number is around 925 cm-1 and the second wavenumber is around 2190 cm-1.
- 79. (Original) The method of Claim 55, where in the contaminant includes ALODINE® 1200.
- 80. (Original) The method of Claim 55, wherein the first wave number is around 1060 cm-1 and the second wavenumber is around 1600 cm-1.
 - 81. (Original) The method of Claim 55, where in the contaminant includes ALKASOL 27.
- 82. (Original) The method of Claim 55, wherein the first wave number is around 1241 cm-1 and the second wavenumber is around 2551 cm-1.
 - 83. (Original) The method of Claim 55, where in the contaminant includes JET CLEAN E.

- 84. (Original) The method of Claim 55, wherein the first wave number is around 1120 cm-1 and the second wavenumber is around 901 cm-1.
 - 85. (Original) The method of Claim 55, where in the contaminant includes PACE B82.
- 86. (Original) The method of Claim 55, wherein the first wave number is around 1180 cm-1 and the second wavenumber is around 1620 cm-1.
 - 87. (Original) The method of Claim 55, where in the contaminant includes SNOOP.
- 88. (Original) The method of Claim 55, wherein the first wave number is around 1170 cm-1 and the second wavenumber is around 3300 cm-1.
 - 89. (Original) The method of Claim 55, where in the contaminant includes SPRAYLAT.
- 90. (Original) The method of Claim 55, wherein the first wave number is around 1730 cm-1 and the second wavenumber is around 1160 cm-1.
 - 91. (Original) The method of Claim 55, where in the contaminant includes AZTEC.
- 92. (Original) The method of Claim 55, wherein the first wave number is around 1259 cm-1 and the second wavenumber is around 800 cm-1.
 - 93. (Original) The method of Claim 55, where in the contaminant includes silicone.
- 94. (Original) The method of Claim 55, wherein the first wave number is around 1212 cm-1 and the second wavenumber is around 1155 cm-1.
 - 95. (Original) The method of Claim 55, where in the contaminant includes TEFLON®.
- 96. (Original) The method of Claim 55, wherein the first wave number is around 1745 cm-1 and the second wavenumber is around 1180 cm-1.

- 97. (Original) The method of Claim 55, where in the contaminant includes lanolin.
- 98. (Original) The method of Claim 55, wherein the first wave number is around 2924 cm-1 and the second wavenumber is around 1751 cm-1.
 - 99. (Original) The method of Claim 55, where in the contaminant includes fingerprints.
- 100. (Original) The method of Claim 55, wherein the first wave number is around 3425 cm-1 and the second wavenumber is around 3195 cm-1.
 - 101. (Original) The method of Claim 55, where in the contaminant includes urea.
- 102. (Original) The method of Claim 55, wherein the first wave number is around 1650 cm-1 and the second wavenumber is around 3300 cm-1.
 - 103. (Original) The method of Claim 55, where in the contaminant includes collagen.
- 104. (Original) The method of Claim 55, wherein the first wave number is around 1681 cm-1 and the second wavenumber is around 1230 cm-1.
- 105. (Original) The method of Claim 55, where in the contaminant includes polyurethane paint.
- 106. (Original) The method of Claim 55, wherein the first wave number is around 1502 cm-1 and the second wavenumber is around 2924 cm-1.
 - 107. (Original) The method of Claim 55, where in the contaminant includes epoxy primer.
- 108. (Original) The method of Claim 55, wherein the first wave number is around 1709 cm-1 and the second wavenumber is around 960 cm-1.

- 109. (Original) The method of Claim 55, where in the contaminant includes methyl ethyl ketone.
- 110. (Currently Amended) A non-destructive method for detecting a contaminant on a sample, the method comprising:

transmitting an infrared beam onto a sample;

detecting a reflected infrared beam reflected by the sample;

- determining a first infrared absorbance <u>peak</u> of the sample from the reflected infrared beam at a first wavenumber;
- correlating the first infrared absorbance <u>peak</u> to a first absorbance peak of a contaminant at the first wavenumber;
- determining a second infrared absorbance <u>peak</u> of the sample from the reflected infrared beam at a second wavenumber; and
- confirming a presence of a predetermined amount of the contaminant on the surface by correlating the second infrared absorbance peak to a second absorbance peak of the contaminant at the second wavenumber.
- 111. (Original) The method of Claim 110, wherein determining at least one of the first infrared absorbance and the second infrared absorbance includes utilizing an infrared spectrometer.
- 112. (Original) The method of Claim 111, wherein the infrared spectrometer includes an infrared filter spectrometer.
- 113. (Original) The method of Claim 111, wherein the infrared spectrometer includes an ellipsoidal mirror collector.

- 114. (Original) The method of Claim 111, wherein the infrared spectrometer includes an attenuated total reflectance collector.
- 115. (Original) The method of Claim 111, wherein the infrared spectrometer includes at least two filters.
- 116. (Original) The method of Claim 115, wherein the at least two filters include narrow bandpass infrared filters.
- 117. (Original) The method of Claim 110, wherein the first wave number is around 2924 cm-1 and the second wavenumber is around 1739 cm-1.
- 118. (Original) The method of Claim 110, wherein the first wave number is around 2933 cm-1 and the second wavenumber is around 1739 cm-1.
 - 119. (Original) The method of Claim 110, where in the contaminant includes grease.
- 120. (Original) The method of Claim 110, wherein the first wave number is around 1071 cm-1 and the second wavenumber is around 3279 cm-1.
 - 121. (Original) The method of Claim 110, where in the contaminant includes BOELUBE®.
- 122. (Original) The method of Claim 110, wherein the first wave number is around 1745 cm-1 and the second wavenumber is around 1170 cm-1.
 - 123. (Original) The method of Claim 110, where in the contaminant includes MICROCUT®.
- 124. (Original) The method of Claim 110, wherein the first wave number is around 2924 cm-1 and the second wavenumber is around 1060 cm-1.

- 125. (Original) The method of Claim 110, where in the contaminant includes DINITROL® AV8.
- 126. (Original) The method of Claim 110, wherein the first wave number is around 2924 cm-1 and the second wavenumber is around 752 cm-1.
- 127. (Original) The method of Claim 110, where in the contaminant includes DINITROL® AV30.
- 128. (Original) The method of Claim 110, wherein the first wave number is around 2924 cm-1 and the second wavenumber is around 1460 cm-1.
- 129. (Original) The method of Claim 110, where in the contaminant includes BRAYCOTE® 248.
- 130. (Original) The method of Claim 110, wherein the first wave number is around 2924 cm-1 and the second wavenumber is around 752 cm-1.
 - 131. (Canceled).
- 132. (Original) The method of Claim 110, wherein the first wave number is around 925 cm-1 and the second wavenumber is around 2190 cm-1.
- 133. (Original) The method of Claim 110, where in the contaminant includes ALODINE® 1200.
- 134. (Original) The method of Claim 110, wherein the first wave number is around 1060 cm-1 and the second wavenumber is around 1600 cm-1.
 - 135. (Original) The method of Claim 110, where in the contaminant includes ALKASOL 27.

- 136. (Original) The method of Claim 110, wherein the first wave number is around 1241 cm-1 and the second wavenumber is around 2551 cm-1.
 - 137. (Original) The method of Claim 110, where in the contaminant includes JET CLEAN E.
- 138. (Original) The method of Claim 110, wherein the first wave number is around 1120 cm-1 and the second wavenumber is around 901 cm-1.
 - 139. (Original) The method of Claim 110, where in the contaminant includes PACE B82.
- 140. (Original) The method of Claim 110, wherein the first wave number is around 1180 cm-1 and the second wavenumber is around 1620 cm-1.
 - 141. (Original) The method of Claim 110, where in the contaminant includes SNOOP.
- 142. (Original) The method of Claim 110, wherein the first wave number is around 1170 cm-1 and the second wavenumber is around 3300 cm-1.
 - 143. (Original) The method of Claim 110, where in the contaminant includes SPRAYLAT.
- 144. (Original) The method of Claim 110, wherein the first wave number is around 1730 cm-1 and the second wavenumber is around 1160 cm-1.
 - 145. (Original) The method of Claim 110, where in the contaminant includes AZTEC.
- 146. (Original) The method of Claim 110, wherein the first wave number is around 1259 cm-1 and the second wavenumber is around 800 cm-1.
 - 147. (Original) The method of Claim 110, where in the contaminant includes silicone.
- 148. (Original) The method of Claim 110, wherein the first wave number is around 1212 cm-1 and the second wavenumber is around 1155 cm-1.

- 149. (Original) The method of Claim 110, where in the contaminant includes TEFLON®.
- 150. (Original) The method of Claim 110, wherein the first wave number is around 1745 cm-1 and the second wavenumber is around 1180 cm-1.
 - 151. (Original) The method of Claim 110, where in the contaminant includes lanolin.
- 152. (Original) The method of Claim 110, wherein the first wave number is around 2924 cm-1 and the second wavenumber is around 1751 cm-1.
 - 153. (Original) The method of Claim 110, where in the contaminant includes fingerprints.
- 154. (Original) The method of Claim 110, wherein the first wave number is around 3425 cm-1 and the second wavenumber is around 3195 cm-1.
 - 155. (Original) The method of Claim 110, where in the contaminant includes urea.
- 156. (Original) The method of Claim 110, wherein the first wave number is around 1650 cm-1 and the second wavenumber is around 3300 cm-1.
 - 157. (Original) The method of Claim 110, where in the contaminant includes collagen.
- 158. (Original) The method of Claim 110, wherein the first wave number is around 1681 cm-1 and the second wavenumber is around 1230 cm-1.
- 159. (Original) The method of Claim 110, where in the contaminant includes polyurethane paint.
- 160. (Original) The method of Claim 110, wherein the first wave number is around 1502 cm-1 and the second wavenumber is around 2924 cm-1.
 - 161. (Original) The method of Claim 110, where in the contaminant includes epoxy primer.

- 162. (Original) The method of Claim 110, wherein the first wave number is around 1709 cm-1 and the second wavenumber is around 960 cm-1.
- 163. (Original) The method of Claim 110, where in the contaminant includes methyl ethyl ketone.